MICROMASTER® 440 AC Inverter

The Simple Standard for High Performance

The **MICROMASTER 440** inverter is a vector drive designed for a variety of demanding variable-speed drive applications. It is especially suitable in applications where dynamic response, torque control, and tight speed regulation are required. The MM440 is characterized by its sensorless and optional closed loop vector control capability. The product combines application oriented programming flexibility and ease of use. The MM440 can interface with a variety of input voltage ranges from 200V to 600V in power ranges from 1/6HP to 300HP.

Main Characteristics

- Ready to install and operate¹ right out of the box.
- Simple commissioning macro to easily make changes in factory programming.
- Modular construction allows maximum configuration flexibility.
- Side by side mounting.
- Six fully programmable, isolated digital inputs.
- Two scalable analog inputs can also be used as seventh and eight digital inputs.
- Two fully programmable analog outputs.
- Three fully programmable relay outputs.
- Silent motor operation is possible when using high switching frequencies.
- Complete inverter and motor protection.

Performance Features

- Latest IGBT technology.
- Digital microprocessor control.
- High performance, sensorless vector control system and optional closed loop vector control.
- Auto-tuning for open or closed loop vector.
- Torque control.
- Flux Current Control (FCC).
- Programmable multi-point V/Hz curve, linear V/Hz control, quadratic V/Hz control.
- Binary Connector (BiCo) technology.



- Multiple Drive Data Sets (DDS) and Control Data Sets (CDS).
- High grade PID controller (with auto-tuning) for process control.
- Fast, repeatable digital input response time.
- NPN/PNP Source-Sink control adaptability.
- Programmable acceleration/deceleration, 0s to 650s.
- Multi-curve, adjustable ramp smoothing.
- Flying restart.
- Automatic restart following power failure or fault.
- Fast Current Limit (FCL) for trip-free operation.
- Fine speed adjustment using a high-resolution 10-bit analog input.
- Fully-rated integral Brake Chopper for dynamic braking throughout power range.
- Injection or compound braking for rapid controlled braking.
- Four skip frequencies.
- RS-485 Serial Port with optional RS-232.

Siemens — Your Best Choice

The **MICROMASTER MM440** product line is integrated into the Siemens family of drives, motors, and programmable controller automation products. All products are backed by Siemens worldwide service and support capability. Contact your local Siemens sales office or distributor to get the complete story of the MICROMASTER MM4 drives.

¹Factory pre-programmed for 4 pole NEMA or IEC motors; digital input control for switching the inverter "on", "reversing", and "fault reset"; and analog setpoint speed control



Variant Independent Options

Basic Operator Panel (BOP)

With the BOP, individual parameter settings can be made. Values and units are shown on a 5-digit display. One Basic Operator Panel (BOP) can be used for several inverters and can be directly mounted on the inverter or in an enclosure door using an optional mounting kit.

Advanced Operator Panel (AOP)

The AOP allows parameters to be set with the added benefit of a multi-lingual clear text display. In addition, up to 3 different parameter sets can be uploaded and stored in the AOP for download into additional units or off-line manipulation with the AOP desktop programming kit. The AOP can also act as a bus master for up to 31 inverters via USS protocol. It can be directly

Technical Specifications – MM440 AC Inverter

plugged into the inverter or built into the control cabinet door using an optional mounting kit.

PROFIBUS® Communication Module

With the optional PROFIBUS communication module, PROFIBUS-DP operation is possible up to 12MB. In addition, an AOP or BOP can be attached to the front of the PROFIBUS module, giving a form-fitting, operational display. The PROFIBUS module can also be powered from an external 24V supply to insure the node remains active when power is removed from the inverter.

DRIVEMONITOR and/or STARTER Commissioning Tool

DriveMonitor and/or Starter is a Windows[™]- based, commissioning software package for MICROMASTER inverters. Parameter lists can be read, altered, stored, entered, and printed.

Input voltage and power ranges	Constant Torque Ratings ¹
200 V to 240 V 1 AC ± 10%	1/6HP to 4HP
200 V to 240 V 3 AC ± 10%	1/6HP to 60HP
380 V to 480 V 3 AC ± 10%	1/2HP to 300HP
500 V to 600 V 3 AC ± 10%	1HP to 100HP
Input frequency	47 Hz to 63 Hz
Output frequency	0 Hz to 650 Hz (Vector controlled drives 0 Hz to 200 Hz)
Displacement power factor	.98
Inverter efficiency	96% to 97%
Overload capability	1.5 x rated output current for 60 seconds (every 300 seconds) or 2.0 x rated for 3 seconds (every 60 seconds
Inrush current	Less than rated input current
Control method	Sensorless Vector Control; Closed-loop Vector Control option; Flux Current Control (FCC); Programmable
	V/Hz curve; Linear V/Hz curve; Quadratic V/Hz curve
PWM frequency	2 kHz to 16 kHz (in 2 kHz steps)
Fixed frequencies	15, programmable
Skip frequency bands	4, programmable
Setpoint resolution	0.01 Hz digital
	0.01 Hz serial
	10 bit analog
Digital inputs	6 fully programmable, isolated digital inputs plus the option for up to eight; selectable PNP/NPN
Analog input	2 for setpoint or PI input (0-10V, 0-20mA, or -10 to +10V) scalable, or for use as 7th and 8th digital inputs
Relay output	3 configurable 30 V DC/5 A (resistive), 250 V AC/2 A (inductive); 2 Form C, 1 NO
Analog output	2, programmable (0/4 mA to 20 mA)
Serial interfaces	RS-485, optional RS-232, optional PROFIBUS, optional DeviceNet, optional CANbus
Electromagnetic compatibility	Optional EMC filters to EN 55 011, Class A or Class B, Inverter with internal filter Class A available
Braking	DC Injection Braking, Compound Braking, Dynamic Braking, Integral Brake Chopper fully rated across power range
Protection level	IP 20
Temperature range	CT -10°C to +50°C VT -10°C to +40°C
Storage temperature	-40°C to +70°C
Humidity	95% Relative Humidity – non-condensing
Operational altitudes	up to 3,300 ft (1,000 m) without derating
Protection features	under-voltage over-voltage
	stall prevention • overload
	ground faults Iccked motor
	short circuits • motor over-temperature I ² t, PTC Thermistor or Klixon Thermostat
	• inverter over-temperature
	parameter PIN protection
Standards	UL, cUL, c-Tick
CE Mark	Conformity with CE low voltage directive 73/23/EEC and the EMC directive 89/336/EEC with filtering
Dimensions and weights	
5	Frame size W x H x D (mm) W x H x D (in.) Weight (lbs) A 73 x 173 x 149 2.9 x 6.8 x 5.9 3
(Without gland plate)	B 149 x 202 x 172 5.9 x 8.0 x 6.8 7.3
	C 185 x 245 x 195 7.3 x 9.6 x 7.7 12.1
	D 275 x 520 x 245 10.8 x 20.5 x 9.6 35
	E 275 x 650 x 245 10.8 x 25.6 x 9.6 44
	F w/o filter 350 x 850 x 320 13.8 x 33.5 x 12.6 123
	Fx 326 x 1400 x 356 12.8 x 55.1 x 14.1 242

¹ Frame C and higher have VT ratings that will allow drive operation one power size up from published CT rating. Output overload and ambient temperature rating decrease when VT is activated. Consult Siemens for details. Siemens is a registered trademark of Siemens AG. Product names mentioned may be trademarks or registered trademarks of their respective companies. PROFIBUS® is a registered trademark of PROFIBUS International. Specifications are subject to change without notice.